

SINGER

236W132

Form 3220W
(1063)

Patent

List of Parts Complete

for

Machine No. 236W132

Printed in U.S.A.

LIST OF PARTS COMPLETE

FOR

MACHINE NO. 236W132

HIGH SPEED, SINGLE NEEDLE, LOCK STITCH, ROUNDED TOP POST,
HORIZONTAL UNDER TRIMMER MACHINE.

FEED WHEEL (BALL BEARING) AND BELT DRIVEN ROLLER PRESSER
FOR SIMULTANEOUSLY STITCHING EDGES AND UNDER TRIMMING
LININGS OF SHOES, SANDALS, SLIPPERS, ETC.

MACHINE HAS ROUNDED TOP HOOK POST, FEED POST, SLIDE COVER
AND THROAT PLATE TO FACILITATE STITCHING OPERATIONS ON SHOES.

HOOK TIMING, HOOK POST AND FEED POST ARE ADJUSTABLE FROM TOP OF BED.

VERTICAL AXIS HOOK WITH METERED LUBRICATION AND
IMPROVED MECHANICAL OPENER.

HOOK DRIVING GEARS AND FEED CLUTCH OPERATED IN OIL BATH.

OIL RESERVOIR IN THE BED FROM WHICH THE HOOK AND
HOOK DRIVING MECHANISM ARE AUTOMATICALLY LUBRICATED.

INTERMITTENT FEED WHEEL (BALL BEARING) ADJUSTABLE FOR WEAR, AND
BELT DRIVEN ROLLER PRESSER, BOTH DRIVEN BY "HORTON" TYPE CLUTCH.
HORIZONTAL UNDER TRIMMER SUSPENDED FROM THE ARM AND OPERATED BY
MOTOR DRIVEN MECHANISM.

TRIMMER SPEED IS CONSTANT AND INDEPENDENT OF MACHINE SPEED.

KNIFE MAY BE THROWN INTO OR OUT OF ACTION WITHOUT STOPPING
MACHINE OR MOTOR.

ORDERS MUST SPECIFY NUMBER OF MOTOR REQUIRED SO
CORRECT VOLTAGE, CYCLES AND CONTROL BOX CAN
BE FURNISHED.

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*263601	Arm
263402	Arm Base
204235	Arm Base Position Pin (2)
200004E	Arm Base Screw (3)
202005	Arm Base Screw Washer (3)
263648	Arm Cover (front) (motor vent)
200576X	Arm Cover (front) Screw (2)
263405	Arm End Cover
200001C	Arm End Cover Screw (2)
204235	Arm Position Pin (2)
200004E	Arm Screw (3)
202005	Arm Screw Washer (3)
*263406	Arm Shaft
263573	Arm Shaft 263406 with 200333C, 200362C, 200382ALX and 263493
272142	Arm Shaft Ball Bearing (back)
263640	Arm Shaft Bushing (front) with 203100
203100	Arm Shaft Bushing (front) Oil Packing (wick)
200338C	Arm Shaft Bushing (front) Set Screw
263409	Arm Shaft Connection Belt (reinforced neoprene)
263410	Arm Shaft Connection Belt Pulley with 200363ALX, 350492C and two 214206
350492C	Arm Shaft Connection Belt Pulley Position Screw
200363ALX	Arm Shaft Connection Belt Pulley Position Screw Check Screw

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200363ALX	Arm Shaft Connection Belt Pulley Set Screw
214206	Arm Shaft Connection Belt Pulley Spring Flange
263412	Arm Top Cover
263590	Arm Top Cover Oil Tube with 170168
170168	Arm Top Cover Oil Tube Oil Metering Insert
200194F	Arm Top Cover Screw (3)
*263413	Bed
263414	Bed Cover (bottom) with 263459, 267093 and 350777X
263415	Bed Cover (bottom) Gasket
350777X	Bed Cover (bottom) Oil Screw Plug
200040E	Bed Cover (bottom) Screw (10)
272154	Bed Cover (bottom) Screw Washer (fibre) (10)
263417	Bed Leg (3)
233939	Bobbin
235769	Bobbin Case Base with 202056, 203211 to 203213 and 203216
203211	Bobbin Case Base Latch
*202056	Bobbin Case Base Latch Pin
203212	Bobbin Case Base Latch Plunger
203213	Bobbin Case Base Latch Spring
241676	Bobbin Case Cap with 200594E, 200984C, 235771, 241674, 241675 and two 350405C
263826	Bobbin Case Lever
*203476	Bobbin Case Lever Eccentric

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204243	Bobbin Case Lever Eccentric Position Pin
203478	Bobbin Case Lever Slide Stud
263421	Bobbin Case Lever Slide Stud Base (adjustable)
263582	Bobbin Case Lever Slide Stud Base Position Pin
140862AL	Bobbin Case Lever Slide Stud Base Set Screw
241674	Bobbin Case Oiling Felt
241675	Bobbin Case Oiling Felt Retainer
350405C	Bobbin Case Oiling Felt Retainer Screw
235771	Bobbin Case Tension Spring
200984C	Bobbin Case Tension Spring Regulating Screw
200594E	Bobbin Case Tension Spring Screw
203216	Bobbin Case Washer (cloth)
241677	Bobbin Case complete, Nos. 235769 and 241676
263727	Edge Guide
263728	Edge Guide Bracket
200093X	Edge Guide Bracket Screw (2)
263729	Edge Guide Position Plate
263730	Edge Guide Rod
200739F	Edge Guide Rod Lifting Screw
263731	Edge Guide Rod Plunger
201735E	Edge Guide Rod Plunger Nut
263732	Edge Guide Rod Plunger Spring
263733	Edge Guide Rod Spring

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263734	Edge Guide Rod Spring Plate
200166X	Edge Guide Rod Spring Plate Screw
200132X	Edge Guide Screw
144262	Feed Clutch (brake)
263578	Feed Clutch (brake) 144262 with three 263574
1255C	Feed Clutch (brake) Screw (3)
200166X	Edge Guide Position Plate Screw (2)
263424	Feed Clutch (brake) Supporting Plate
200911X	Feed Clutch (brake) Supporting Plate Screw (3)
263422	Feed Clutch (drive)
263423	Feed Clutch (drive) 263422 with three 263574
144261	Feed Clutch (drive) Washer
131717	Feed Clutch Roller
68152	Feed Clutch Roller Plunger
131718	Feed Clutch Roller Spring
263579	Feed Clutch Sleeve with two 140409AL
140409AL	Feed Clutch Sleeve Set Screw
263591	Feed Clutch Thrust Washer
263574	Feed Clutch Wear Plate
263425	Feed Clutch complete, Nos. 144261, 263423, 263458, 263578, 263579, 263591, six each 68152, 131717 and 131718
263426	Feed Driving Connection with four 200274E
200274E	Feed Driving Connection Cap Screw

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263427	Feed Driving Connection Tension Spring
263428	Feed Driving Crank with 350175E
140300C	Feed Driving Crank Ball Screw
201616E	Feed Driving Crank Ball Screw Nut
350175E	Feed Driving Crank Pinch Screw
231836	Feed Driving Crank Thrust Washer
263429	Feed Driving Eccentric with 215057
263430	Feed Driving Eccentric Adjusting Eccentric
263431	Feed Driving Eccentric Adjusting Eccentric Latch with 200351C
263432	Feed Driving Eccentric Adjusting Eccentric Latch Hinge Pin
200605C	Feed Driving Eccentric Adjusting Eccentric Latch Hinge Pin Position Screw
263433	Feed Driving Eccentric Adjusting Eccentric Latch Operating Lever with 200394C
200394C	Feed Driving Eccentric Adjusting Eccentric Latch Operating Lever Set Screw
263434	Feed Driving Eccentric Adjusting Eccentric Latch Operating Lever Spring
200351C	Feed Driving Eccentric Adjusting Eccentric Latch Set Screw
215057	Feed Driving Eccentric Adjusting Eccentric Pin
263435	Feed Driving Eccentric Adjusting Eccentric Spring
263436	Feed Driving Eccentric Adjusting Eccentric Spring Adjusting Collar with two 200394C
200394C	Feed Driving Eccentric Adjusting Eccentric Spring Adjusting Collar Set Screw

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263567	Feed Driving Eccentric Friction Plate
350548C	Feed Driving Eccentric Friction Plate Adjusting Screw
350477C	Feed Driving Eccentric Friction Plate Adjusting Screw Set Screw
263437	Feed Driving Flange with 200333C, 200346C, 263567, two each 350477C and 350548C
200333C	Feed Driving Flange Position Screw
200346C	Feed Driving Flange Set Screw
263847	Feed Post with 448ALX and two 140321AL
263828	Feed Post 263847 with 249019, 249092, 263453, 263460, 263461, 263662, 263692, 263829, 263849, 350411C and two 237D
263440	Feed Post Adjusting Eccentric Stud with 263441
263441	Feed Post Adjusting Eccentric Stud Retaining Ring
263801	Feed Post Base Cover
200181X	Feed Post Base Cover Screw
263829	Feed Post Cover (side)
237D	Feed Post Cover (side) Screw
201110X	Feed Post Screw (2)
263804	Feed and Hook Post Base Cover Support (back)
263803	Feed and Hook Post Base Cover Support (front)
50559X	Feed and Hook Post Base Cover Support Screw (2)
263830	Feed and Hook Post Cover (back)
263845	Feed and Hook Post Cover (front)
141672F	Feed and Hook Post Cover (back or front) Clamp Screw (6)

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51023B	Feed and Hook Post Cover (back or front) Screw (8)
263832	Feed and Hook Post Cover Gasket (back or front) (vellumoid) (2)
263812	Feed and Hook Post Gasket (bottom) (vellumoid)
263592	Feed and Hook Post Screw Washer (fibre) (4)
263660	Feed Wheel
263662	Feed Wheel 263660 with 263450 to 263452, three 200587D and sixty 206417
249092	Feed Wheel Adjusting Stud (eccentric)
140321AL	Feed Wheel Adjusting Stud Set Screw
206417	Feed Wheel Ball, 1/16 in. diameter
263450	Feed Wheel Ball Cone (inside)
263451	Feed Wheel Ball Cone (outside)
263452	Feed Wheel Bevel Gear
263453	Feed Wheel Bevel Gear Driving Pinion
*263454	Feed Wheel Bevel Gear Driving Pinion Coupling (lower) with two 200382ALX
*263455	Feed Wheel Bevel Gear Driving Pinion Coupling (upper) with two 200382ALX
*263456	Feed Wheel Bevel Gear Driving Pinion Coupling Ball Connection with two 201052ALX
200133C	Feed Wheel Bevel Gear Driving Pinion Coupling Ball Connection Retaining Screw
263457	Feed Wheel Bevel Gear Driving Pinion Coupling Ball Connection Stud
201052ALX	Feed Wheel Bevel Gear Driving Pinion Coupling Ball Connection Stud Set Screw

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200382ALX	Feed Wheel Bevel Gear Driving Pinion Coupling Set Screw
263692	Feed Wheel Bevel Gear Driving Pinion Coupling complete, Nos. 200133C, 263454 to 263456 and two 263457
263458	Feed Wheel Bevel Gear Driving Pinion Shaft (lower)
267093	Feed Wheel Bevel Gear Driving Pinion Shaft (lower) Needle Bearing
263459	Feed Wheel Bevel Gear Driving Pinion Shaft (lower) Needle Bearing Oil Seal
200587D	Feed Wheel Bevel Gear Screw
263460	Feed Wheel Bracket with 200041C
263461	Feed Wheel Bracket Extension
448ALX	Feed Wheel Bracket Extension Set Screw
249019	Feed Wheel Bracket Friction Plug
140321AL	Feed Wheel Bracket Friction Plug Set Screw
200041C	Feed Wheel Bracket Pinch Screw
350411C	Feed Wheel Cap Screw
*263462	Hook (sewing)
263463	Hook 263462 with 201253F, 201376C, 241604, 263563 and two 201409F
263464	Hook and Bobbin Case Complete, Nos. 241677 and 263463
263465	Hook and Feed Driving Shaft
276045	Hook and Feed Driving Shaft Bushing (back) with 276046
276046	Hook and Feed Driving Shaft Bushing (back) Oil Packing (wick)

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200958C	Hook and Feed Driving Shaft Bushing (back) Set Screw
263467	Hook and Feed Driving Shaft Bushing (front) with 272115
272115	Hook and Feed Driving Shaft Bushing (front) Oil Packing (wick)
200958C	Hook and Feed Driving Shaft Bushing (front) Set Screw
263468	Hook and Feed Driving Shaft Connection Belt Pulley with 201254C, 201421C, 214206 and 228842
228842	Hook and Feed Driving Shaft Connection Belt Pulley Needle Bearing
263569	Hook and Feed Driving Shaft Connection Belt Pulley Needle Bearing Sleeve
201007C	Hook and Feed Driving Shaft Connection Belt Pulley Needle Bearing Sleeve Set Screw
201254C	Hook and Feed Driving Shaft Connection Belt Pulley Position Screw
201421C	Hook and Feed Driving Shaft Connection Belt Pulley Set Screw
214206	Hook and Feed Driving Shaft Connection Belt Pulley Spring Flange
263469	Hook and Feed Driving Shaft Thrust and Timing Collar with 200378C
200378C	Hook and Feed Driving Shaft Thrust and Timing Collar Set Screw
263470	Hook Driving Gear (spiral) with two 797C
263471	Hook Driving Gear (spiral) Retaining Ring
797C	Hook Driving Gear (spiral) Set Screw

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263472	Hook Driving Gear (spiral) Sleeve with 200378C and 201220ALX
201220ALX	Hook Driving Gear (spiral) Sleeve Position Screw
200378C	Hook Driving Gear (spiral) Sleeve Set Screw
265522	Hook Driving Pinion with two 200382ALX
200382ALX	Hook Driving Pinion Set Screw
241604	Hook Gib
201376C	Hook Gib Hinge Screw
201253F	Hook Gib Screw
263563	Hook Needle Guard
201409F	Hook Needle Guard Screw
141580ALX	Hook Oil Regulating Screw
234426	Hook Oil Regulating Spring
263833	Hook Post with two 263582
263834	Hook Post 263833 with 202X, 212D, 141580ALX, 200121E, 203478, 234426, 263421, 263464, 263476, 263478 to 263482, 263568, 263593, 263594, 263826, 265522, 350611X, two each 1448AL, and 140862AL
263440	Hook Post Adjusting Eccentric Stud with 263441
263441	Hook Post Adjusting Eccentric Stud Retaining Ring
263802	Hook Post Base Cover
200181X	Hook Post Base Cover Screw
263476	Hook Post Oil Inlet Strainer
212D	Hook Post Oil Inlet Strainer Screw
202X	Hook Post Oil Stop Screw

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141581E	Hook Post Oil Stop Screw
244746	Hook Post Oil Stop Screw Seal
201110X	Hook Post Screw (2)
263846	Hook Post Slide
263478	Hook Shaft (vertical)
263479	Hook Shaft (vertical) Bearing (lower)
1448AL	Hook Shaft (vertical) Bearing (lower) Set Screw
263480	Hook Shaft (vertical) Bearing (upper) with 263561
263561	Hook Shaft (vertical) Bearing (upper) Oil Wick
1448AL	Hook Shaft (vertical) Bearing (upper) Set Screw
263593	Hook Shaft (vertical) Oil Packing (wick)
263594	Hook Shaft (vertical) Oil Packing (wick) Spring
350611X	Hook Shaft (vertical) Screw
263568	Hook Shaft (vertical) Sleeve (center) with 200387C
200387C	Hook Shaft (vertical) Sleeve (center) Set Screw
263481	Hook Shaft (vertical) Thrust Washer
200121E	Hook Shaft (vertical) Thrust Washer Screw
263482	Hook Washer with 203476 and three 204243
263735	Knife
249162	Knife Adjusting Plate
201256C	Knife Adjusting Plate Screw
249163	Knife Bracket
201042E	Knife Bracket Adjusting Screw

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201574D	Knife Bracket Adjusting Screw Nut
202101	Knife Bracket Adjusting Screw Washer
249164	Knife Bracket Arm
200065C	Knife Bracket Arm Screw
249165	Knife Bracket Hinge Pin
249166	Knife Bracket Spring
263736	Knife Driving Arm with 200048C
263737	Knife Driving Arm Locking Plunger
350624C	Knife Driving Arm Locking Plunger Position Screw
263738	Knife Driving Arm Locking Plunger Spring
200048C	Knife Driving Arm Pinch Screw
263739	Knife Driving Arm Retainer
200054E	Knife Driving Arm Retainer and Knife Guard Screw (2)
249171	Knife Driving Arm Unlocking Lever
200934D	Knife Driving Arm Unlocking Lever Hinge Screw
263740	Knife Driving Bell Crank
263741	Knife Driving Bell Crank Bracket
350614C	Knife Driving Bell Crank Bracket Screw (2)
263742	Knife Driving Bell Crank Shaft
263753	Knife Driving Bell Crank Shaft Retaining Ring
268072	Knife Driving Bell Crank Shaft Collar with two 200386C
200386C	Knife Driving Bell Crank Shaft Collar Set Screw
263620	Knife Driving Belt

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*263509	Knife Driving Belt Idler Pulley
263510	Knife Driving Belt Idler Pulley 263509 with 263513
263621	Knife Driving Belt Idler Pulley Adjusting Stud
200358C	Knife Driving Belt Idler Pulley Adjusting Stud Set Screw
200948C	Knife Driving Belt Idler Pulley Hinge Screw
263513	Knife Driving Belt Idler Pulley Needle Bearing
263744	Knife Driving Connection
*263746	Knife Driving Connection Bearing (lower) (small)
263745	Knife Driving Connection complete, Nos. 263744, 263746 to 263749, 350633C and two 200160X
263747	Knife Driving Connection Bearing (upper) (large)
263748	Knife Driving Connection Guide Plate
200160X	Knife Driving Connection Guide Plate Screw
350633C	Knife Driving Connection Hinge Screw
51699X	Knife Driving Connection Hinge Screw Nut
263749	Knife Driving Eccentric with 200365C and 201052ALX
200365C	Knife Driving Eccentric Position Screw
201052ALX	Knife Driving Eccentric Set Screw
263626	Knife Driving Eccentric Thrust Washer
263628	Knife Driving Shaft with 222583
263645	Knife Driving Shaft Belt Pulley with two 200351C
200351C	Knife Driving Shaft Belt Pulley Set Screw
263751	Knife Driving Shaft Bracket

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263646	Knife Driving Shaft Bracket Oil Tube
263647	Knife Driving Shaft Bracket Oil Tube Packing (wick)
232154	Knife Driving Shaft Bracket Position Pin (2)
200050C	Knife Driving Shaft Bracket Screw (2)
263631	Knife Driving Shaft Bushing
200364C	Knife Driving Shaft Bushing Set Screw
222583	Knife Driving Shaft Oil Packing (Wick) (in shaft)
276046	Knife Driving Shaft Oil wick (in arm)
263750	Knife Guard
350625F	Knife Screw
263483	Lifting Lever
263484	Lifting Lever Extension
200092C	Lifting Lever Extension Screw
201101C	Lifting Lever Hinge Screw
263485	Lifting Lever Spring
200224C	Lifting Lever Spring Stop Screw (on arm)
201051C	Lifting Lever Spring Stop Screw (on lever)
201231C	Lifting Lever Stop Screw
263486	Lifting Lever Complete, Nos. 200092C, 201051C, 263483 and 263484
263487	Machine Pulley (Aluminum Alloy Casting) for "V" Belt (outside diam. of Belt Groove 2.9 in.) (Rim diam. 5 1/4 in.) with 200327C and 200328C
263488	Machine Pulley 263487 with 272142
200328C	Machine Pulley Position Screw

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200327C	Machine Pulley Set Screw
TK-161	Motor
263639	Motor and Belt Guard
200007C	Motor and Belt Guard Screw
995536	Motor Control Box with two wood screws 1/2 inch No. 12 R.H.B.
263635	Motor Pulley (double grooved) for "V" Belt, 1 13/32 and 1 33/64 inch diameter belt grooves, with two 200351C
200351C	Motor Pulley Set Screw
263636	Motor Terminal Block Lead Wire Cover Plate
200112X	Motor Terminal Block Lead Wire Cover Plate Screw (2)
145X	Motor Terminal Block Screw (furnished with motor)
200362C	Motor Set Screw (2)
263489	Needle Bar with 200125ALX, 200175D and 249270
263560	Needle Bar and Take-up Oiling Wick
228485	Needle Bar and Take-up Oiling Wick Retaining Screw (3)
263490	Needle Bar Bushing (lower)
263491	Needle Bar Bushing (upper)
200398C	Needle Bar Bushing (upper) Set Screw
263492	Needle Bar Connecting Link
1130E	Needle Bar Connecting Link Cap Screw
263570	Needle Bar Connecting Link Oil Packing (wick)
263571	Needle Bar Connecting Link Oil Packing (wick) Spring Clamp (2)

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143057	Needle Bar Connecting Stud with 207E
207E	Needle Bar Connecting Stud Pinch Screw
143058	Needle Bar Connecting Stud Slide Block
*263493	Needle Bar Crank
203172	Needle Bar Crank Friction Washer
200333C	Needle Bar Crank Position Screw
249270	Needle Bar Thread Guide
200175D	Needle Bar Thread Guide Screw
200125ALX	Needle Set Screw
263848	Oil Reservoir Oil Gauge
263849	Oil Reservoir Oil Gauge Plug
263495	Presser Bar Bushing (lower)
263496	Presser Bar Bushing (upper)
200398C	Presser Bar Bushing (upper) Set Screw
202671	Presser Bar Lifter
200666C	Presser Bar Lifter Hinge Screw
263497	Presser Bar Lifting Releasing Lever Bracket
206608	Presser Bar Lifting Releasing Lever Bracket Spring
263498	Presser Bar Position Guide
202338	Presser Bar Position Guide Lever with 200086ALX
200086ALX	Presser Bar Position Guide Lever Pinch Screw
200055C	Presser Bar Position Guide Lever Stop Screw
201671E	Presser Bar Position Guide Lever Stop Screw Nut

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200398C	Presser Bar Position Guide Set Screw
350612C	Presser Bar Screw (pressure regulating)
236089	Presser Bar Spring
263499	Presser Bar Spring Stop Rod
351883	Roller Presser, 1 in. diam., 9/64 in, face (fine) with 1528X, 201699C, 350104C and twenty-eight 206417
263500	Roller Presser Arm
263501	Roller Presser Arm 263500 with 351883
235087	Roller Presser Arm Bracket
235088	Roller Presser Arm Bracket Position Collar with 200362C
228740	Roller Presser Arm Bracket Position Collar Lock Ring
200362C	Roller Presser Arm Bracket Position Collar Set Screw
202558	Roller Presser Arm Bracket Spring
202559	Roller Presser Arm Bracket Spring Stop
200141F	Roller Presser Arm Bracket Spring Stop Screw
200096D	Roller Presser Arm Screw
206417	Roller Presser Ball, 1/16 in. diameter
201699C	Roller Presser Ball Cone
263504	Roller Presser Bar
350104C	Roller Presser Hinge Screw
1528X	Roller Presser Hinge Screw Nut

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263505	Roller Presser and Bar complete, Nos. 200096D, 202558, 202559, 228740, 235087, 235088, 263501, 263504 and two 200141F
263506	Roller Presser Driving Belt (lower)
263507	Roller Presser Driving Belt (lower) Driven Pulley with two 200403C
200403C	Roller Presser Driving Belt (lower) Driven Pulley Set Screw
263508	Roller Presser Driving Belt (lower) Driving Pulley with two 200958C
200958C	Roller Presser Driving Belt (lower) Driving Pulley Set Screw
*263509	Roller Presser Driving Belt (lower) Idler Pulley
263510	Roller Presser Driving Belt (lower) Idler Pulley 263509 with 263513
263511	Roller Presser Driving Belt (lower) Idler Pulley Arm
660C	Roller Presser Driving Belt (lower) Idler Pulley Arm Hinge Screw
263512	Roller Presser Driving Belt (lower) Idler Pulley Arm Spring
200948C	Roller Presser Driving Belt (lower) Idler Pulley Hinge Screw
263513	Roller Presser Driving Belt (lower) Idler Pulley Needle Bearing
263514	Roller Presser Driving Belt (lower) Idler Pulley and Arm complete, Nos. 200948C, 263510 and 263511
263515	Roller Presser Driving Belt (upper)
263517	Roller Presser Driving Belt (upper) Idler Pulley

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263566	Roller Presser Driving Belt (upper) Idler Pulley 263517 with 263565 (2)
263518	Roller Presser Driving Belt (upper) Idler Pulley Bracket
263519	Roller Presser Driving Belt (upper) Idler Pulley Bracket Adjusting Rod with two 201525E
201525E	Roller Presser Driving Belt (upper) Idler Pulley Bracket Adjusting Rod Nut
201525E	Roller Presser Driving Belt (upper) Idler Pulley Bracket Adjusting Rod Nut Lock Nut
263521	Roller Presser Driving Belt (upper) Idler Pulley Bracket Adjusting Rod Spring
263522	Roller Presser Driving Belt (upper) Idler Pulley Bracket Extension with two 263523
263523	Roller Presser Driving Belt (upper) Idler Pulley Bracket Extension Center
1094D	Roller Presser Driving Belt (upper) Idler Pulley Bracket Extension Screw (3)
208636	Roller Presser Driving Belt (upper) Idler Pulley Bracket Extension Screw Washer (3)
263524	Roller Presser Driving Belt (upper) Idler Pulley Bracket Extension Support (back)
263525	Roller Presser Driving Belt (upper) Idler Pulley Bracket Extension Support (front)
201387F	Roller Presser Driving Belt (upper) Idler Pulley Bracket Extension Support Screw (4)
263565	Roller Presser Driving Belt (upper) Idler Pulley Needle Bearing
263526	Roller Presser Driving Belt (upper) Idler Pulley Spindle

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263564	Roller Presser Driving Belt (upper) Idler Pulley Spindle Retaining Ring (2)
201748X	Roller Presser Driving Belt (upper) Idler Pulley (variable diam.) (adjustable) Lock Nut
263527	Roller Presser Driving Belt (upper) Idler Pulley (variable diam.) (adjustable) Segment
263528	Roller Presser Driving Belt (upper) Idler Pulley (variable diam.) (adjustable) Segment Guide Stud
263529	Roller Presser Driving Belt (upper) Idler Pulley (variable diam.) (adjustable) Segment Retaining Ring
263530	Roller Presser Driving Belt (upper) Idler Pulley (variable diam.) (adjustable) Segment Ring
263531	Roller Presser Driving Belt (upper) Pulley (variable diam.) (adjustable) Spreader Cone
263532	Roller Presser Driving Belt (upper) Pulley (variable diam.) (adjustable) complete, Nos. 201748X, 263529 to 263531, four each 263527 and 263528
201110E	Roller Presser Driving Belt (upper) Pulley (variable diam.) (adjustable) Stop Screw
263533	Roller Presser Driving Belt Shaft
263534	Roller Presser Driving Belt Shaft Collar with two 200111C
200111C	Roller Presser Driving Belt Shaft Collar Set Screw
268425	Roller Presser Driving Belt Shaft Needle Bearing (lower)
268425	Roller Presser Driving Belt Shaft Needle Bearing (upper)
263537	Stitch Length Indicator with 200347AL
200347AL	Stitch Length Indicator Set Screw

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263538	Take-up Lever
263539	Take-up Lever 263538 with 12166, 263543, 263572 and two 263571
263813	Take-up Lever Crank
200362C	Take-up Lever Crank Set Screw
200382ALX	Take-up Lever Crank Set Screw
263541	Take-up Lever Guard
200161X	Take-up Lever Guard Screw (2)
12166	Take-up Lever Hinge Stud
263543	Take-up Lever Link
263544	Take-up Lever Link Hinge Stud
200347AL	Take-up Lever Link Hinge Stud Set Screw
263572	Take-up Lever Link Oil Packing (wick)
263571	Take-up Lever Link Oil Packing (wick) Spring Clamp
263545	Take-up Lever Position Plate
244048	Tension Disc (back)
244049	Tension Disc (front)
263546	Tension Release Plunger
263547	Tension Release Washer
263548	Tension Releasing Pin
223438	Tension Spring
263549	Tension Spring Washer
350613F	Tension Stud with 263550
50305C	Tension Stud Set Screw
263550	Tension Stud Washer

Machine No. 236W132

201572X	Tension Thumb Nut
263551	Tension complete, Nos. 201572X, 202410, 223438, 244048, 244049, 263547 to 263549, 263552 and 350613F
202410	Thread Controller Spring
263552	Thread Controller Spring Regulator with 50305C
446ALX	Thread Controller Spring Regulator Set Screw
202412	Thread Guide
210954	Thread Guide (lower)
200582C	Thread Guide (lower) Set Screw
241765	Thread Lubricator Oil Pad (felt)
263554	Thread Lubricator Oil Pad Holder
200137X	Thread Lubricator Oil Pad Holder Screw (2)
263752	Thread Lubricator and Edge Guide Bracket Mounting Plate
200577AL	Thread Lubricator and Edge Guide Bracket Mounting Plate Screw (2)
240034	Thread Retainer
201188C	Thread Retainer Set Screw
263558	Thread Retainer Thread Guide
350559ALX	Thread Retainer Thread Guide Set Screw
263851	Throat Plate Body
263856	Throat Plate Needle Plate, 53 elongated needle hole, for needle sizes 14 and 15 (minimum trimming margin .060 inch) for 263857
141584X	Throat Plate Needle Plate Screw
263857	Throat Plate complete, 53 elongated needle hole, for needle sizes 14 and 15 Nos. 263851, 263856 & two 141584X
141664X	Throat Plate Screw (2)

ACCESSORIES

FOR

MACHINE NO. 236W132

202258	Bed Hinge Connection (2)
200570E	Bed Hinge Connection Screw (4)
233939	Bobbin (2)
259462	Bobbin Winder complete
228884	Drip Pan (plastic) complete
228846	Knee Lifter Rock Shaft complete
41401	Machine Rest Pin (wood)
128x22y	Needles, six, size 14 Narrow Wedge Point with Supplementary Shoulder
120342	Oiler (copper plated)
263577	Pulley Spreader Cone Adjusting Key
4822	Roller Presser Hinge Screw Nut Wrench
228476	Screw Driver (Bobbin Case)
225498	Screw Driver
144465	Wrench (1/8 in. Hex.)
225554	Wrench
263735	Knife

FITTINGS

THROAT PLATES FOR 236W132

263851	Throat Plate Body
263852	Throat Plate Needle Plate, 56 elongated needle hole, for needle sizes 12 and 13 (minimum trimming margin .035 inch) for 263853
141584X	Throat Plate Needle Plate Screw
263853	Throat Plate complete, 56 elongated needle hole, for needle sizes 12 and 13 Nos. 263851, 263852 and two 141584X
263851	Throat Plate Body
263854	Throat Plate Needle Plate, 53 elongated needle hole, for needle sizes 14 and 15 (minimum trimming margin .045 inch) for 263855
141584X	Throat Plate Needle Plate
263855	Throat Plate complete, 53 elongated needle hole, for needle sizes 14 and 15 Nos. 263851, 263854 and two 141584X

MAINTENANCE PARTS (1 YEAR) FOR MACHINES
236W120, 236W124, 236W125, 236W130, 236W131 and 236W132

QUANTITY					PART	NAME
1 M/c	5 M/c	10 M/c	25 M/c	50 M/c	NUMBER	
1	2	3	5	10	263409	Arm Shaft Connection
						Belt
3	15	30	75	150	233939	Bobbin
1	3	5	10	20	235769	Bobbin Case Base
	1	2	3	5	263826	Bobbin Case Lever
2	10	20	50	100	235771	Bobbin Case Tension
						Spring
2	8	15	30	50	200984C	Bobbin Case Tension
						Spring Regulating Screw
2	8	15	30	50	200594E	Bobbin Case Tension
						Spring Screw
2	8	15	30	50	203216	Bobbin Case Washer
						(cloth)
			1	2	263426	Feed Driving Connection
		1	2	5	263427	Feed Driving Connection
						Tension Spring
			1	2	263429	Feed Driving Eccentric
			1	2	263430	Feed Driving Eccentric
						Adjusting Eccentric
3	10	15	30	50	206417	Feed Wheel Ball
			1	2	263452	Feed Wheel Bevel Gear
			1	2	263453	Feed Wheel Driving Pinion
1	3	5	10	20	350411C	Feed Wheel Cap Screw
1	3	5	12	25	263463	Hook
			1	2	263470	Hook Driving Gear
			1	2	265522	Hook Driving Pinion
1	3	5	10	20	241604	Hook Gib
1	3	5	10	20	201376C	Hook Gib Hinge Screw
1	3	5	10	20	201253F	Hook Gib Screw
1	3	5	10	20	350611X	Hook Shaft (vertical)
						Screw
1		5	10	20	263482	Hook Washer
	1	2	3	5	263489	Needle Bar
1	3	5	10	20	263492	Needle Bar Connecting
						Link
1	3	5	10	20	1130E	Needle Bar Connecting
						Link Cap Screw
1	3	5	10	20	143057	Needle Bar Connecting
						Stud
1	3	5	10	20	249270	Needle Bar Thread Guide
1	3	5	10	20	200175D	Needle Bar Thread Guide
						Screw
2	8	15	30	50	200125ALX	Needle Set Screw

MAINTENANCE PARTS (FOR 1 YEAR) FOR 236W125 MACHINE

1 M/c	5 M/c	QUANTITY			PART NUMBER	NAME
		10 M/c	25 M/c	50 M/c		
1	3	5	10	20	241732	Edge Guide
2	8	15	30	50	990D	Edge Guide Screw
1	3	5	12	25	263660	Feed Wheel
3	15	30	50	100	238508	Knife
2	8	15	30	50	200169X	Knife Screw
1	3	5	12	25	351883	Roller Presser
1	3	5	12	25	263852	Throat Plate Needle Plate
2	8	15	30	50	141584X	Throat Plate Needle Plate
						Screw
2	8	15	30	50	141664X	Throat Plate Screw
					128X22Y	Needles, size 14

MAINTENANCE PARTS (FOR 1 YEAR) FOR 236W130 MACHINE

1 M/c	5 M/c	QUANTITY			PART NUMBER	NAME
		10 M/c	25 M/c	50 M/c		
1	3	5	10	20	263605	Feed Wheel
1	3	5	10	20	248878	Guide Finger
1	3	5	10	20	200904D	Guide Finger Screw
3	15	30	50	100	248929	Knife
1	3	5	10	20	263620	Knife Driving Belt
2	8	15	30	50	200126F	Knife Screw
1	3	5	12	25	351884	Roller Presser
1	3	5	12	25	263872	Throat Plate Knife
						Cutting Plate
2	8	15	30	50	51306E	Throat Plate Knife
						Cutting Plate Screw
2	8	15	30	50	141664X	Throat Plate Screw
					128X22Y	Needles, size 14

MAINTENANCE PARTS (FOR 1 YEAR) FOR 236W131 MACHINE

1 M/c	5 M/c	QUANTITY			PART NUMBER	NAME
		10 M/c	25 M/c	50 M/c		
1	3	5	10	20	241732	Edge Guide
2	8	15	30	50	990D	Edge Guide Screw
1	3	5	12	25	263660	Feed Wheel
3	15	30	50	100	238508	Knife
1	3	5	10	20	263671	Knife Driving Belt
2	8	15	30	50	200169X	Knife Screw
1	3	5	12	25	351883	Roller Presser
1	3	5	12	25	263852	Throat Plate Needle Plate
2	8	15	30	50	141584X	Throat Plate Needle Plate
						Screw
2	8	15	30	50	141664X	Throat Plate Screw
					128X22Y	Needles, size 14

MAINTENANCE PARTS (FOR 1 YEAR) FOR MACHINES
236W120, 236W124, 236W125, 236W130, 236W131 and 236W132

		QUANTITY			PART	NAME
1 M/c	5 M/c	10 M/c	25 M/c	50 M/c	NUMBER	
1	3	5	10	20	236089	Presser Bar Spring
1	3	5	10	20	202558	Roller Presser Arm
						Bracket Spring
1	3	5	10	20	263506	Roller Presser Driving
						Belt (lower)
2	8	15	30	50	263515	Roller Presser Driving
						Belt (upper)
1	3	5	10	20	263538	Take-up Lever
1	3	5	10	20	263813	Take-up Lever Crank
1	3	5	10	20	12166	Take-up Lever Hinge
						Stud
1	3	5	10	20	263543	Take-up Lever Link
1	5	10	25	50	244048	Tension Disc (back)
1	5	10	25	50	244049	Tension Disc (front)
1	3	5	10	20	223438	Tension Spring
2	8	15	30	50	202410	Thread Controller Spring
1	3	5	10	20	202412	Thread Guide
1	3	5	10	20	210954	Thread Guide (lower)
1	3	5	10	20	241765	Thread Lubricator Oil
						Pad (felt)
1	3	5	10	20	240034	Thread Retainer
1	3	5	10	20	263558	Thread Retainer Thread
						Guide

In addition to parts listed on Sheet #1, also order maintenance parts as enumerated below for each individual 236W Class Machine.

MAINTENANCE PARTS (FOR 1 YEAR) FOR 236W120 MACHINE

		QUANTITY			PART	NAME
1 M/c	5 M/c	10 M/c	25 M/c	50 M/c	NUMBER	
1	3	5	12	25	263660	Feed Wheel
1	3	5	12	25	351883	Roller Presser
1	3	5	12	25	263836	Throat Plate
2	8	15	30	50	141664X	Throat Plate Screw
					128X 22Y	Needles, size 14

MAINTENANCE PARTS (FOR 1 YEAR) 236W124 MACHINE

		QUANTITY			PART	NAME
1 M/c	5 M/c	10 M/c	25 M/c	50 M/c	NUMBER	
1	3	5	10	20	263727	Edge Guide
2	8	15	30	50	200132X	Edge Guide Screw
1	3	5	12	25	263660	Feed Wheel
3	15	30	50	100	263735	Knife
2	8	15	30	50	350625F	Knife Screw
1	3	5	12	25	351883	Roller Presser
1	3	5	12	25	263856	Throat Plate Needle Plate
2	8	15	30	50	141584X	Throat Plate Needle Plate
						Screw
2	8	15	30	50	141664X	Throat Plate Screw
					128X22Y	Needle, size 14

MAINTENANCE PARTS (FOR 1 YEAR) FOR 236W132 MACHINE

		QUANTITY			PART	NAME
1 M/c	5 M/c	10 M/c	25 M/c	50 M/c	NUMBER	
1	3	5	10	20	263727	Edge Guide
2	8	15	30	50	200132X	Edge Guide Screw
1	3	5	12	25	263660	Feed Wheel
3	15	30	50	100	263735	Knife
1	3	5	10	20	263620	Knife Driving Belt
2	8	15	30	50	350625E	Knife Screw
1	3	5	12	25	351883	Roller Presser
1	3	5	12	25	263856	Throat Plate Needle Plate
2	8	15	30	50	141584X	Throat Plate Needle Plate Screw
2	8	15	30	50	141664X	Throat Plate Screw
					128X22Y	Needles, size 14